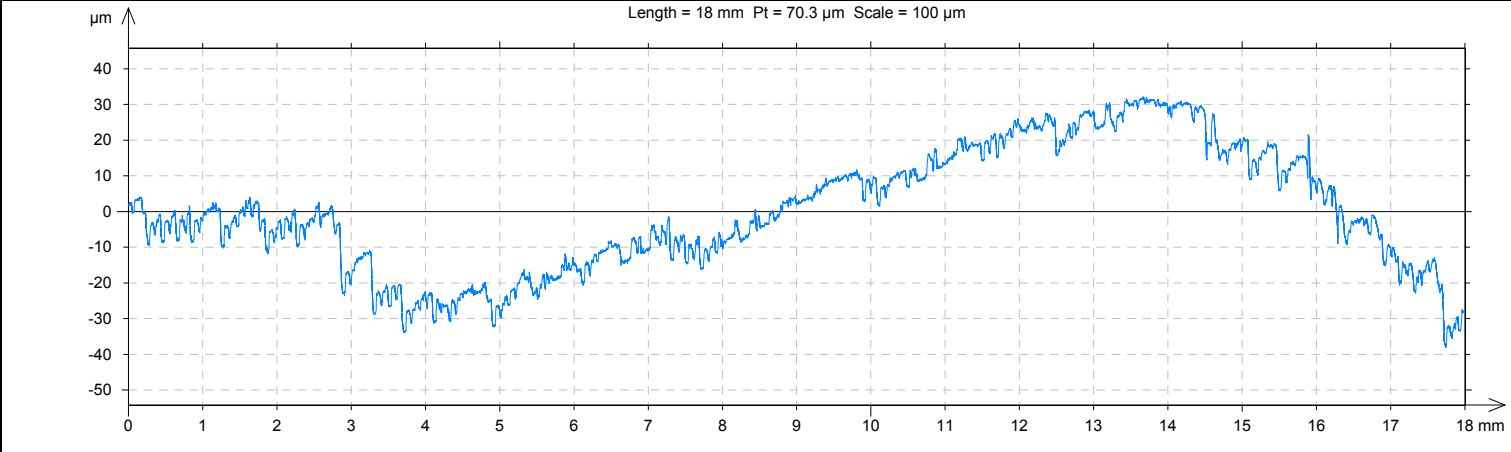
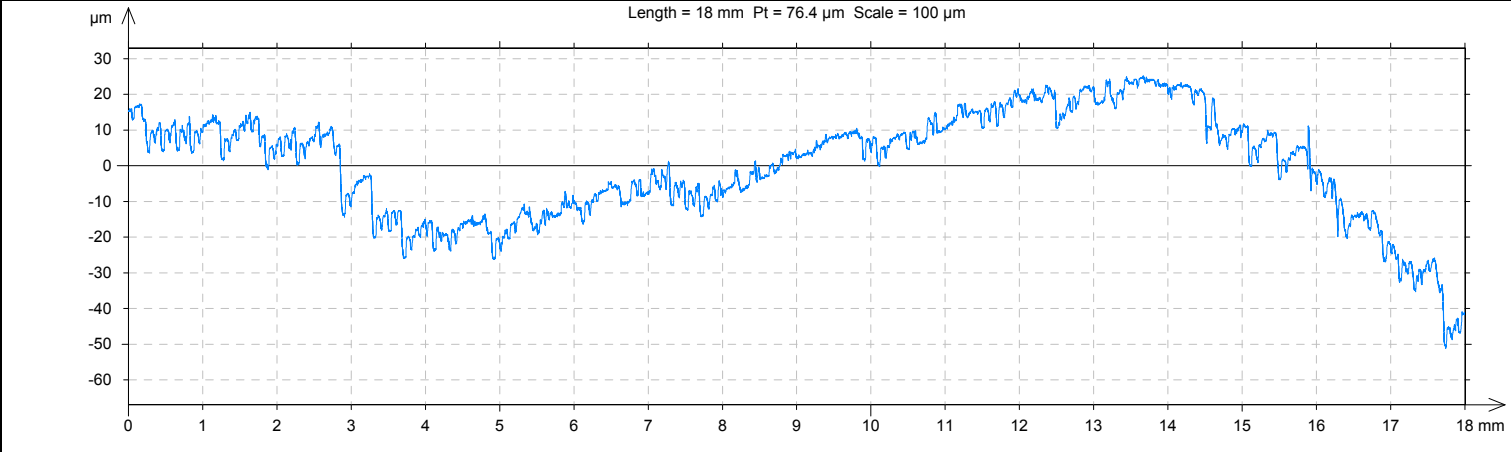


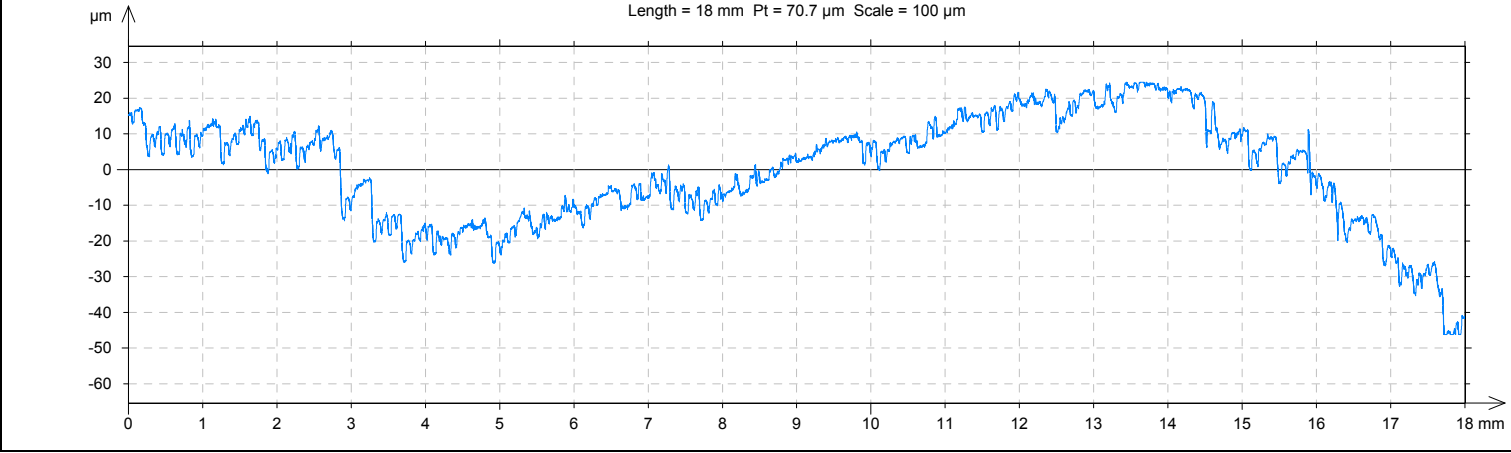
Změřený profil



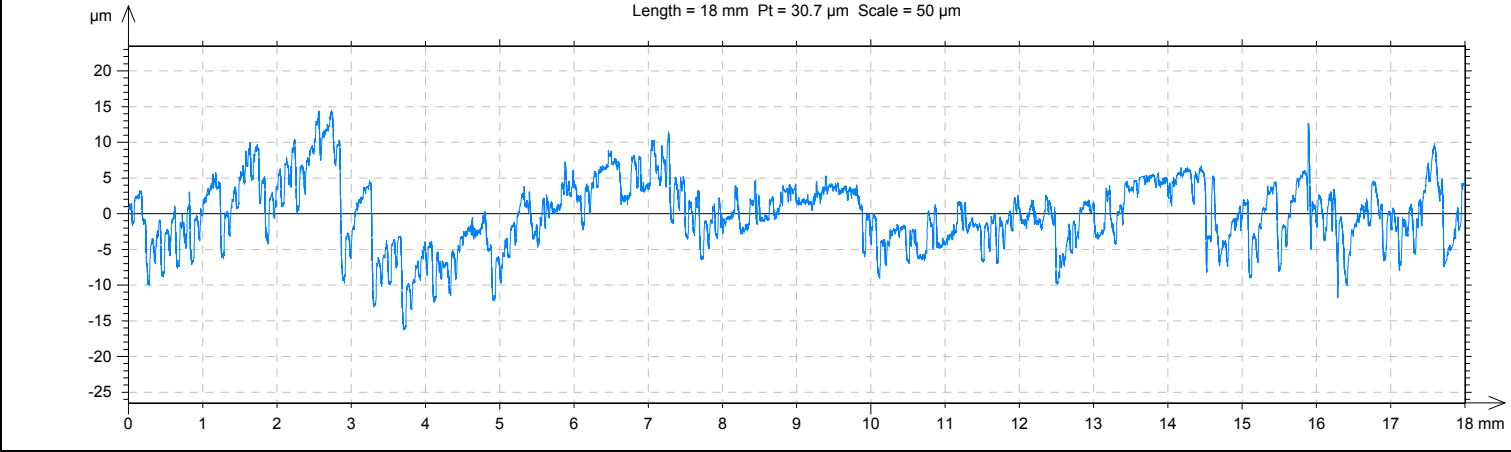
Vyrovnaný profil



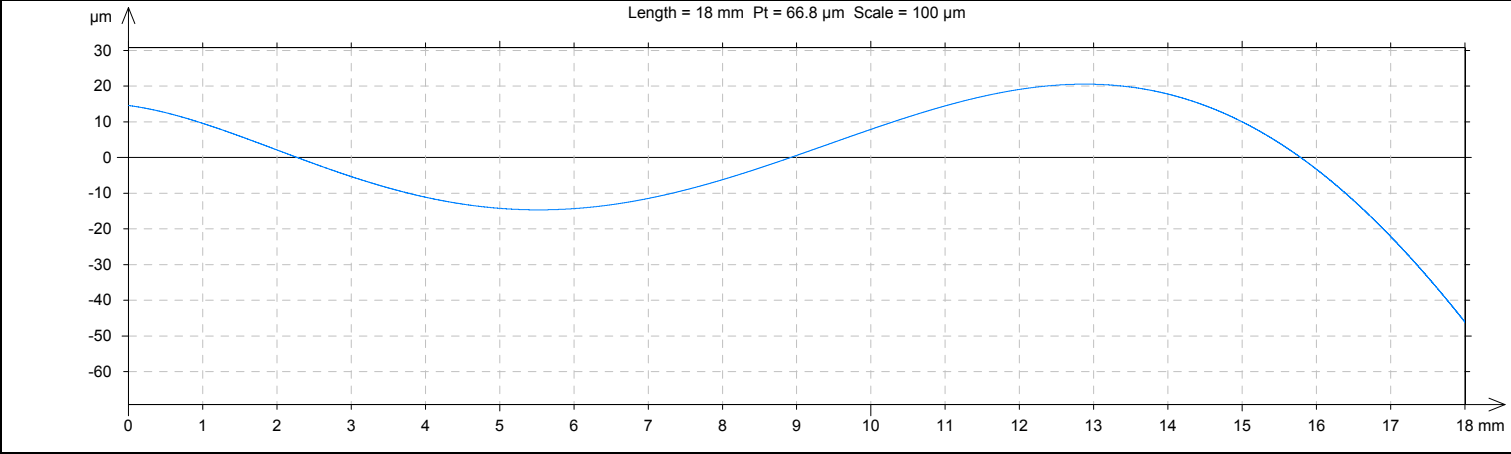
Thresholding



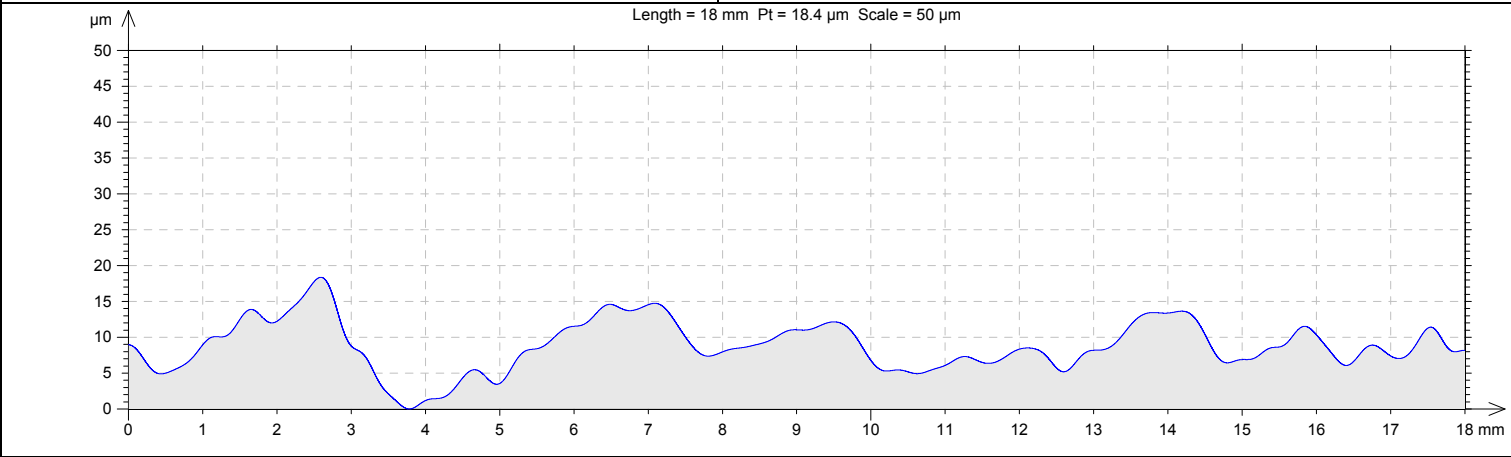
Odstranění tvaru - polynomem 5. řádu



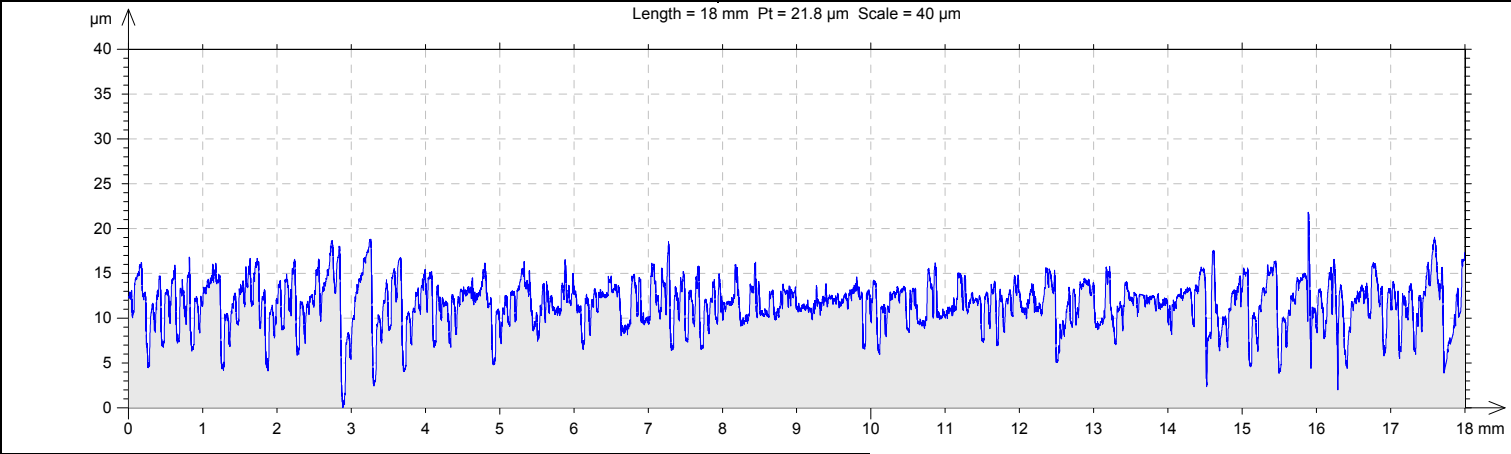
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 4XA_1 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

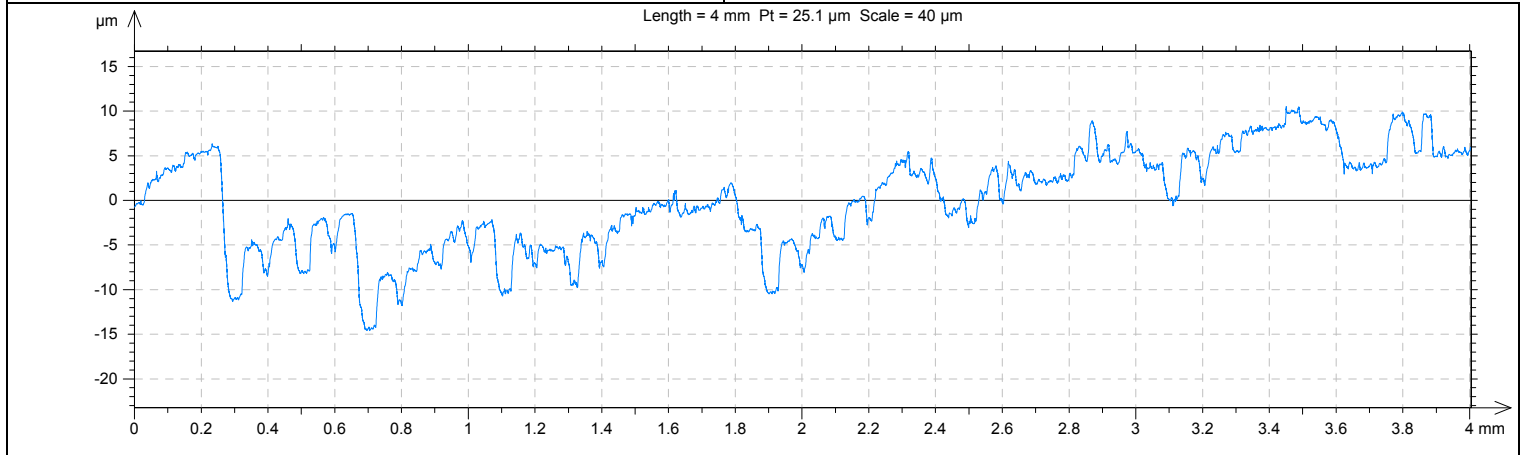
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.81 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.9 μm
Rz: Maximum Height of roughness profile.
RSm = 0.122 mm
RSm: Mean Width of the roughness profile elements.

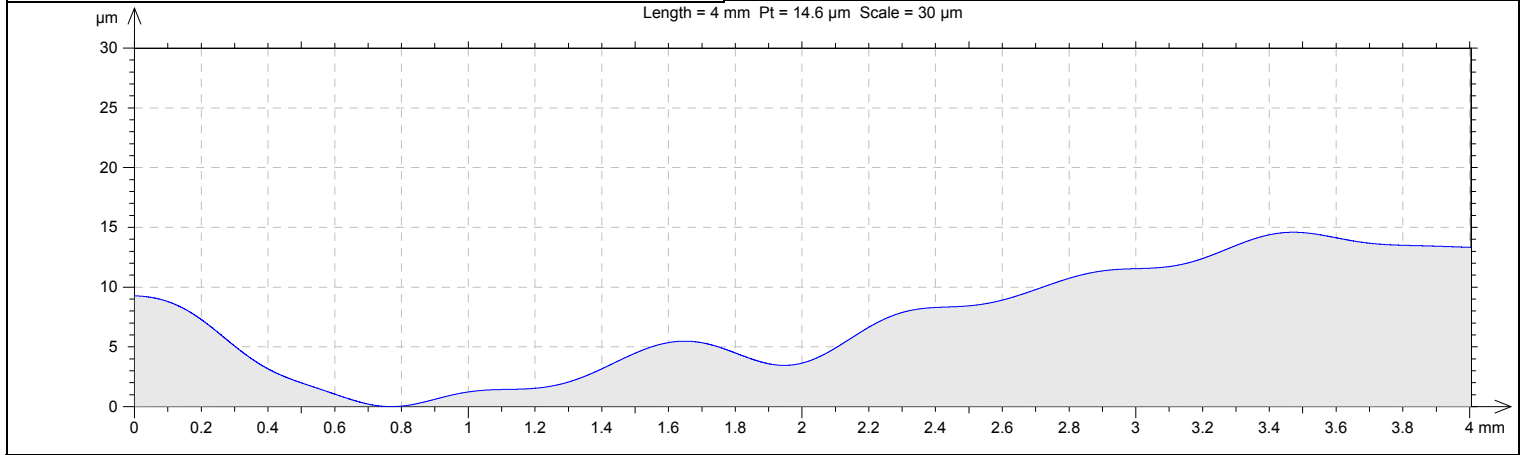
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.34 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.15 μm
Wz: Maximum Height of waviness profile.
WSm = 0.779 mm
WSm: Mean Width of the waviness profile elements.

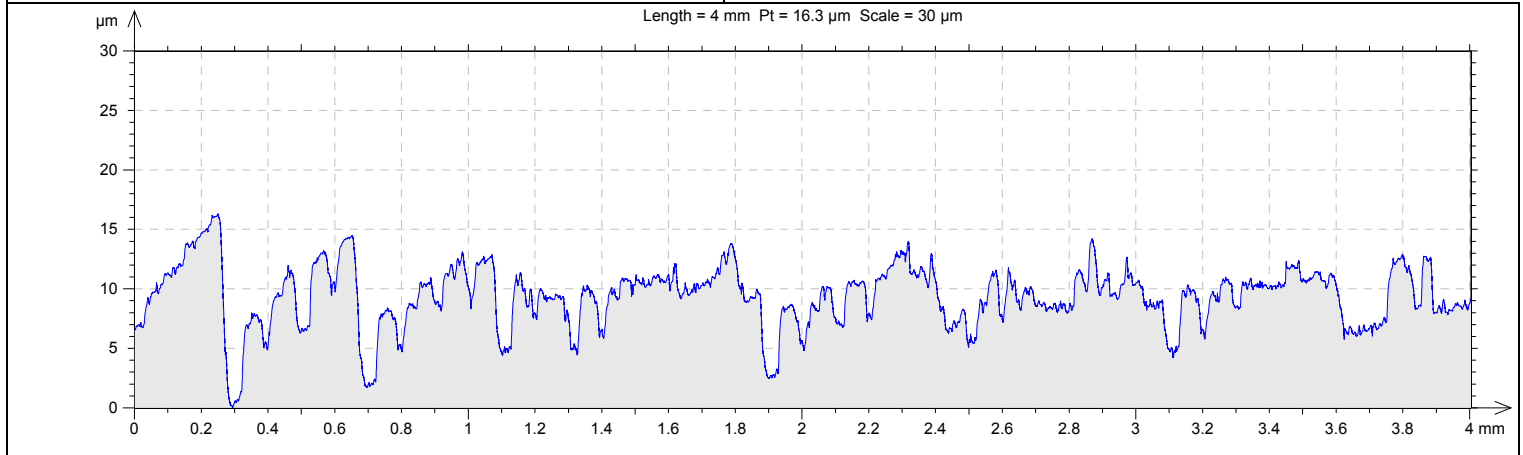
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira
4XA_1 > ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

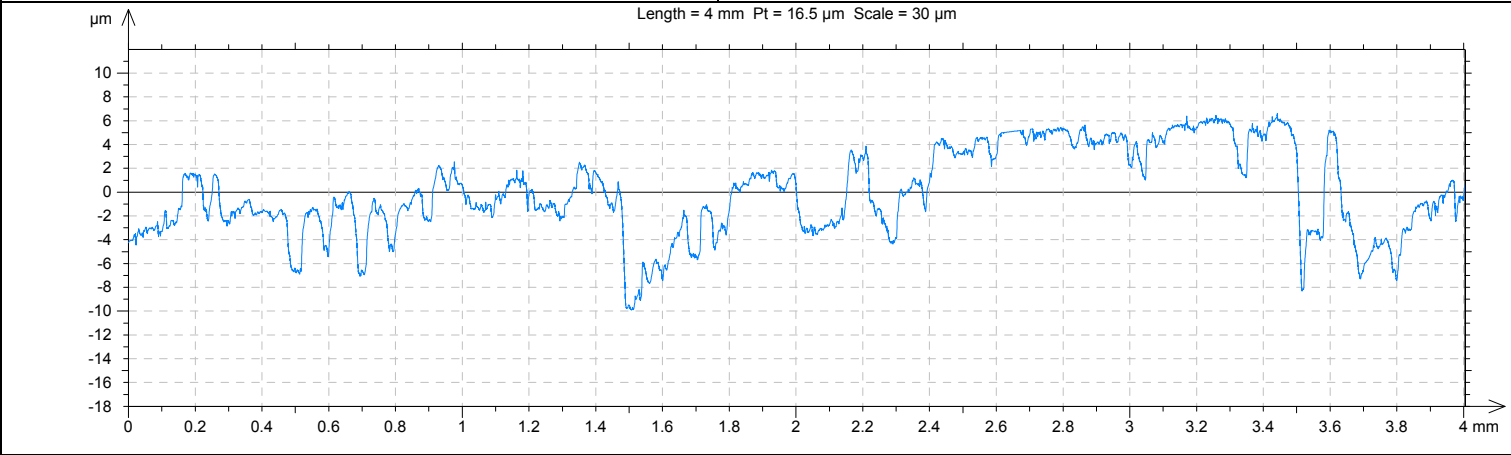
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.58 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.2 µm
Rz: Maximum Height of roughness profile.
RSm = 0.0885 mm
RSm: Mean Width of the roughness profile elements.

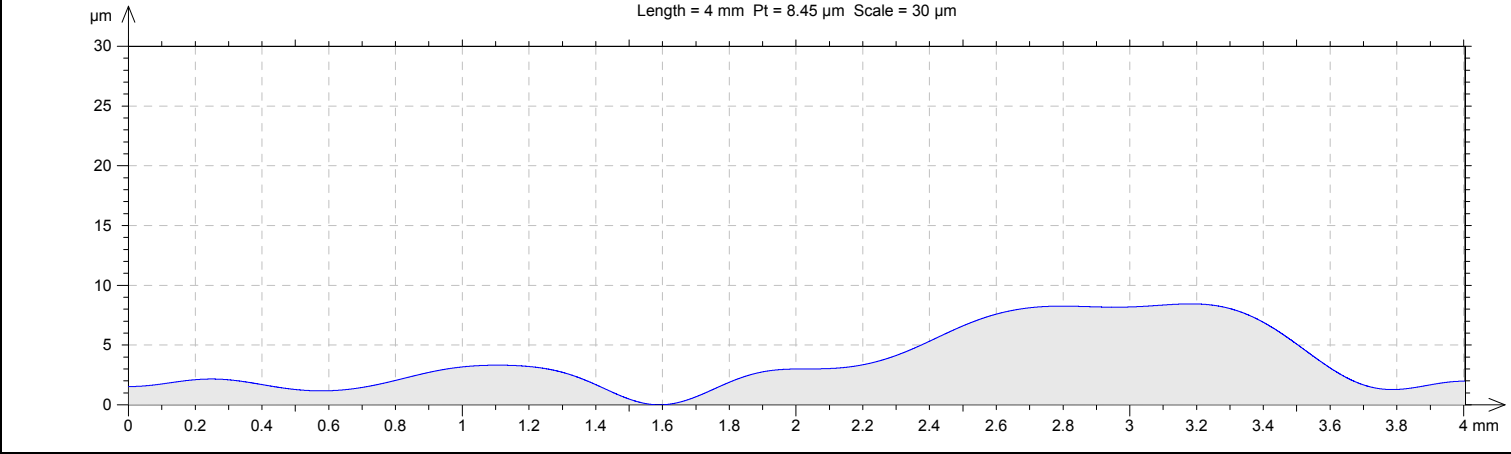
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.353 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.25 µm
Wz: Maximum Height of waviness profile.
WSm = 0.568 mm
WSm: Mean Width of the waviness profile elements.

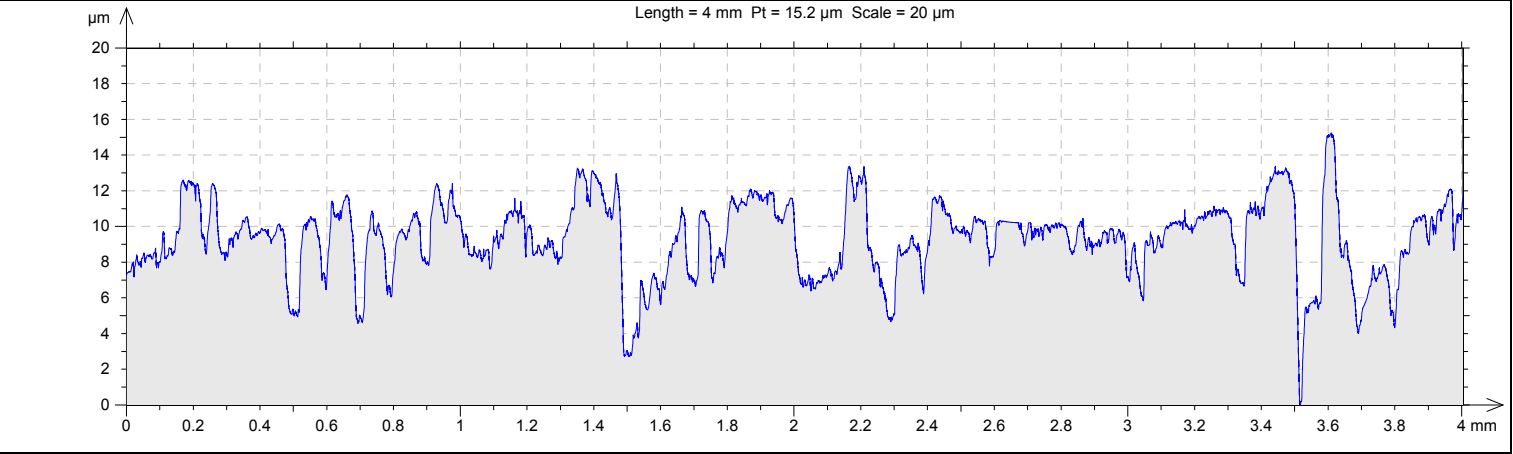
Samotná drsnost vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira
4XA_1 > ... > Roughness, Gaussian Filter, 0.8
mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.5 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.4 µm
Rz: Maximum Height of roughness profile.
RSm = 0.129 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.306 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.03 µm
Wz: Maximum Height of waviness profile.
WSm = 0.662 mm
WSm: Mean Width of the waviness profile elements.